



| Parts List | | | | | | |
|------------|-------|-----------|-------------------------------|-----|---------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 455 | 9536A 4 | CRANKSHAFT ASSEMBLY | 1 | | |
| 2 | 30 | 67923 | BEARING, Ball (LOWER) | 1 | | |
| 3 | 53 | 67446 | RING | 1 | | |
| 4 | 43 | 14513A 2 | GEAR KIT | 2 | | |
| 5 | 10 | 813073 | SCREW, (#6-32 x .620) | 2 | | |
| 6 | 11 | 813134 | NUT, (#6-32 Special) | 2 | | |
| 7 | | 54196A 6 | CARRIER ASSEMBLY | 1 | | |
| 8 | | 65800 | PACKING | 1 | | 3 |
| 9 | 39 | 67377 | RING, SEALING - CRANKSHAFT | 8 | | |
| 10 | 31 | 16756A 1 | ROLLER BEARING, CRANKSHA | 2 | | |
| 11 | 765 | 7441A32 | PISTON (STARBOARD-STANDARD) | 3 | (135/150) | |
| 11 | 765 | 7443A11 | PISTON (STARBOARD-.015 O.S.) | AR | (135/150) | |
| 11 | 765 | 7445A11 | PISTON (STARBOARD-.030 OS.) | AR | (135/150) | |
| 11 | 765 | 7442A32 | PISTON (PORT-STANDARD) | 3 | (135/150) | |
| 11 | 765 | 7444A11 | PISTON (PORT-.015 O.S.) | AR | (135/150) | |
| 11 | 765 | 7446A11 | PISTON (PORT-.030 O.S.) | AR | (135/150) | |
| 11 | 785 | 9738A 7 | PISTON (STARBOARD-STANDARD) | 3 | (200) | |
| 11 | 785 | 9738A 8 | PISTON (STARBOARD-.015 O.S.) | AR | (200) | |
| 11 | 785 | 9737A 7 | PISTON (PORT-STANDARD) | 3 | (200) | |
| 11 | 785 | 9737A 8 | PISTON (PORT-.015 O.S.) | AR | (200) | |
| 12 | 39 | 93481A12 | PISTON RING (STANDARD) | 1 | (135/150) | |
| 12 | 39 | 78918A 4 | PISTON RING (.015 O.S.) | AR | (135/150) | |
| 12 | 39 | 85636A 4 | PISTON RING (.030 O.S.) | AR | (135/150) | |
| 12 | 39 | 815515A12 | PISTON RING (STANDARD) | 1 | (200) | |
| 12 | 39 | 815268A 4 | PISTON RING (.015 O.S.) | AR | (200) | |
| 13 | 40 | 52035 | RING, Lock | 12 | | |
| 14 | 644 | 818141A 2 | CONNECTING ROD KIT | 6 | | |
| 15 | 10 | 76349 1 | SCREW, (.312-24 x .875), CONN | 12 | | |
| 16 | 12 | 812876 | WASHER, NEEDLE LOCATING | 12 | | |
| 17 | 31 | 17514A 1 | BEARING KIT | 6 | | |
| 18 | 29 | 67483 1 | NEEDLE BEARING, PISTON EN | 174 | | |
| - | 27 | 815791A90 | GASKET SET | 1 | (135/150) | |
| - | 27 | 815809A90 | GASKET SET | 1 | (XR4/Magnum II/175) | |
| - | 27 | 815810A90 | GASKET SET | 1 | (200) | |